

Date: Wednesday, 5/31/2006 3:19:33 PM
 User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	REAR OVERHEAD PASSENGER MODIFICATION KIT	
Job Number :	26901A			
Estimate Number :	12344			
P.O. Number :	N/A	Part Number :	D206746041	
This Issue :	5/31/2006	S.O. No. :	N/A	
Prsht Rev. :	NC	Drawing Number :	IIN D206-746 REV A	
First Issue :	N/A	Project Number :	N/A	
Previous Run :	26900A	Drawing Revision :	A	
		Material :	N/A	
Written By :		Due Date :	6/7/2006	Qty: 1 Um: Each
Checked & Approved By :	<i>[Signature]</i> 06.05.31			
Comment :	est rev A 06.03.22 New Issue EC est rev B 06.04.26 Updated picklist EC Est Rev:C 06-05-24 As Per Rev A JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-746-041 CHG 001

N/A

2.0	D3472041	CABIN HEAT OUTLET DEFLECTOR
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
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2	D3472-041	Cabin Heat outlet	326172-1 X
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3.0	D34725	FLAT DOUBLER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
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2	D3472-5	Flat doubler	326128 X
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4.0	D3479041	INLET ADAPTER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
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2	D3479-041	Inlet adapter	326958 X
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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D3480041

Eyeball Inlet adapter



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description batch

2 D3480-041 eyeball inlet adapter

B26959 ✓

6.0

D3480043

Eyeball adapter



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description batch

2 D3480-043 Eyeball adapter

B26960 ✓

7.0

D34807

Gasket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description batch

2 D3480-7 Gasket

B26961 ✓

8.0

999770094

FRESH AIR VENT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description batch

2 99977009-4 Bell eyeball

M101045 ✓

9.0

AN34A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description batch

8 AN3-4A Bolt

M18310 ✓

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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN96010L

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description
16 AN960-10L Washer

batch

M19356 x 11⁴ M7700 x 5

11.0

CR224842

RIVET



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description
24 CR2248-4-2 Rivet

batch

M19692 X

12.0

HA000611

CARBON MONOXIDE INDICATOR



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CARBON MONOXIDE INDICATOR

M101042 10/04/2 ✓ 10/04/2 ✓

13.0

MS27039110

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description
8 MS27039-1-10 Screw

batch

M13883 X

14.0

NAS1738B42

Blind Rivet



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number Description
12 NAS1738B4-2 Rivet

batch

M16735 10mcx ~ 20 * 4
M19347 2mcx

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/08/27

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Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

NAS679A3

NUT SELF LOCK



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description

batch

8 NAS679A3 Lock nut

M100651

4

16.0

TY527M

TYRAPS



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description

batch

4 TY-527M Ty raps

M19356 4

Pack 6/5 (1)

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SP 06/08/24

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-746-041

Location:

PPP Rev:

JA V

packaged with -011

SP 06/08/24

19.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 06.08.24

Job Completion



U 06.08.24

W/O:		WORK ORDER CHANGES					
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			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

7.0 PARTS LIST

Qty -011	Qty -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		D3467-041	SHROUD ASSEMBLY (CAM-1984-004)
2		D3468-1	SEAL
1		D3468-3	LARGE SEAL STRIP
2		D3468-5	SEAL STRIP
1		D3469-041	SHUT-OFF VALVE ASSEMBLY (CAM-1984-005)
1		D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
1		D3471-5	STIFFENER (CAM-1984-008-4)
	2	D3472-041	CABIN HEAT OUTLET DEFLECTOR (CAM-1984-012)
	2	D3472-5	DOUBLER (CAM-1984-017-6)
1		D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
1		D3475-041	DUMP OUTLET (CAM-1984-013-27)
1		D3475-5	SCREEN (CAM-1984-013-25)
1		D3475-7	SCOOP OUTLET (CAM-1984-013-22)
1		D3475-9	GASKET
1		D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
1		D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
1		D3478-041	AIR INLET ADAPTER (CAM-1984-016)
1		D3478-5	SCREEN
1		D3478-7	GASKET
1		D3478-9	INLET SCOOP
	2	D3479-041	INLET ADAPTER (CAM-1984-017-22)
	2	D3480-041	EYEBALL INLET ADAPTER (CAM-1984-017-23)
	2	D3480-043	EYEBALL ADAPTER (CAM-1984-017-19)
	2	D3480-7	GASKET (CAM-1984-017-21)
1		D3481-041	SHUT-OFF VALVE BRACKET (CAM-1984-018)
1		D3482-1	INLET INSULATION SOCK (CAM-003-34)
1		D3482-3	OUTLET INSULATION SOCK (CAM-003-34)
1		D3482-5	HOSE INSULATION (CAM-003-34)
2		D3482-7	HOSE INSULATION (CAM-003-34)
1		D3482-9	HOSE INSULATION (CAM-003-34)
1		D3482-11	HOSE INSULATION (CAM-003-34)
1		D3482-13	HOSE INSULATION (CAM-003-34)
1		D3483-1	DUMP VALVE PLACARD (CAM-003-21)
1		D3483-3	SHUT-OFF VALVE PLACARD (CAM-003-22)
1		D3483-5	WARNING PLACARD

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Revision: **A**
 Date: 06.05.16

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

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7.0 PARTS LIST (CONTINUED)

QTY -011	QTY -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		26D71	JANITROL BLOWER MOTOR ASS'Y (EQUIV. 26D71-1)
4		320565	RING CONNECTOR (EQUIV. 31903 BLUE TERMINAL AMP)
	2	9977009-4	BELL EYEBALL VENT
26		AN3-3A	BOLT
	8	AN3-4A	BOLT
3		AN3-5	BOLT
5		AN960-4L	WASHER
10		AN960-8	WASHER
3		AN960-10	WASHER
26	16	AN960-10L	WASHER
	24	CR2248-4-2	RIVET (EQUIV. NAS1739B4-2)
5		CR2539-4-03	RIVET (EQUIV. CR3223-4-03)
2		DCS54-9	PUSH/PULL CONTROL
	1	HA-000611	CARBON MONOXIDE INDICATOR
1		M22759/16-16-9	16GA ELECTRICAL WIRE, 120" LONG
10		MS21083-N08	NUT
10		MS21919DG-3	CLAMP
2		MS21919DG-44	CLAMP
1		MS21919DG-48	CLAMP
1		MS24166D1	RELAY
1		MS25244-7.5	CIRCUIT BREAKER
1		MS25244-15	CIRCUIT BREAKER
10		MS27039-0816	SCREW
	8	MS27039-1-10	SCREW
1		MS35058-22	SWITCH
10		NAS43DD3-16N	SPACER
2		NAS43DD3-48FC	SPACER
	12	NAS1738B4-2	RIVET
6	8	NAS679A3	NUT
6		QS200 44 S	CLAMP
8		QS200 56 S	CLAMP
12'		SCEET 11	Ø2.75" HOSE
11'		SCEET 12	Ø3.00" HOSE
	4	TY-527M	TY RAP

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